



ALLIANCE

**DEN OUDSTEN
BUSSEN**

ALLIANCE CITY, SOPHISTICATED BUS FOR PUBLIC TRANSPORT

Ease and comfort for passengers.

Den Oudsten Buses knows how to design buses that are ideal for public transport. So the Alliance City is suitable for operation within virtually any kind of infrastructure, for any number of passengers.

This makes the bus ideal for the public transport world of today, but even more so for that of tomorrow. The primary object of this design was to make passengers feel at home. For passengers make high demands for features providing ease and comfort, such as the kneeling facility, the side window demisting system, the wheelchair lift and ramp and the perfect noise insulation.

These features, though not directly visible, all contribute to the user-friendliness of the Alliance City. Passenger comfort does much to help improve profitability. That is what makes the Alliance City so attractive for both passengers and operators.



Sophisticated yet functional design



Comfort and durability for daily use





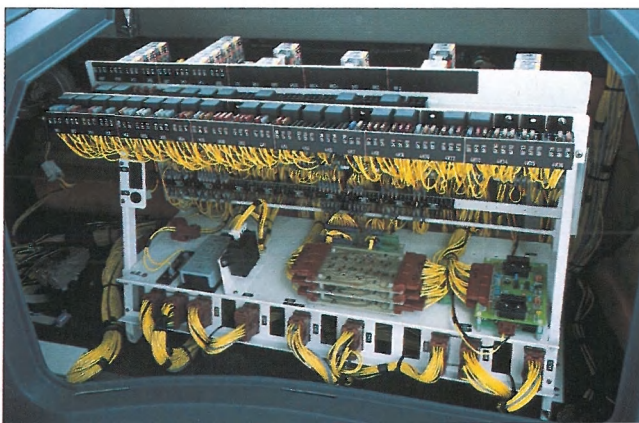
The Alliance City kneels to make things easy for any passenger

The advanced electronics: efficient and accessible



User-friendly for the operator.

The features which make a bus attractive to the operator are quite different from those which appeal to passengers. The low fuel consumption and the low maintenance requirements cut operating costs and save both energy and raw materials. The aerodynamic styling of the Den Oudsten Buses bodywork in conjunction with the excellent reputation of the powerful engines offer maximum economy in every power category. The extremely low emissions spare the environment, just like the corrosion-free GRP side panels which make environmentally harmful and expensive surface treatment unnecessary.



The long life of materials and parts also contributes to the low operating costs. As also does the minimal maintenance, guaranteeing little downtime. Furthermore, periodic maintenance can be done more quickly, thanks to the good accessibility of all the mechanical and electrical components.

The cantilevered seats place the whole floor area within easy reach for quick, efficient cleaning.

The upholstery and trim materials with which the interior is finished have been specially selected for hard-wearing properties. All the more reason to opt for a sophisticated bus: 'the Alliance City'! Public transport is made more stylish with this Den Oudsten product.



Made in Woerden, welcome everywhere

B93: AN IDEAL WORKING ENVIRONMENT

Ease and comfort for both passengers and driver, plus a fine price/performance ratio for the operator; that is the B93 in a nutshell. All the advantages for the passengers have already been enlarged upon but what about the driver?

Much attention has also been paid to the driver's work environment. The driver is possibly the most important 'passenger' of all. In the design of the Alliance, the driver's comfort and ease of operation were one of the primary objectives. In the attractive interior, the ergonomically styled driving area is immediately apparent.



The controls are very easy to operate. The switches are grouped logically and are within easy reach of the driver. The instruments are clearly legible day and night. The driver's seat features pneumatic suspension and is completely individually adjustable in position. With this seat the driver enjoys an unprecedentedly high level of comfort.

Individual climate control for the ideal working temperature in the ergonomically designed driving area



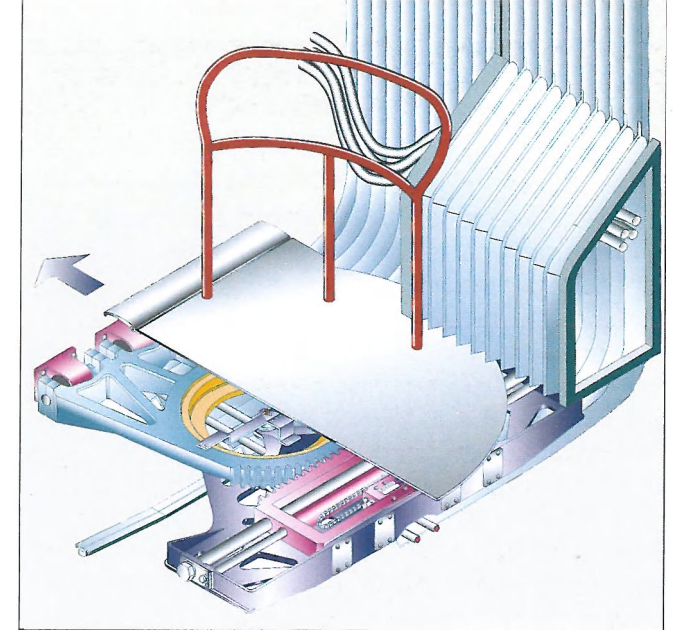


A good view for optimum safety.

The large characteristic double-curvature windscreen easily complies with all current regulations and affords the driver an excellent view in all directions.

The safety can be enhanced with, among other things, ASR (skid-control system), guaranteeing stability and steerability when braking in unfavourable circumstances. In brief, a fantastic work place for the driver.

The flat floor provides maximum safety over its entire length for walking and standing passengers. Practical handgrips on the cantilevered seats with their modern colours, carefully located steps, the anti-slip floor covering and the rounded corners throughout the interior make a substantial contribution to the safety.



An ingenious turntable



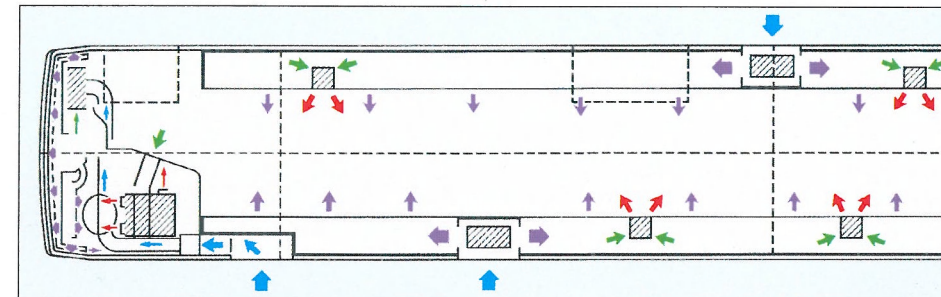
First class in all its features

Comfort for the passengers summer and winter.

The excellent air-treatment and air-conditioning systems are electronically controlled.

The interior temperature can be adjusted between 15°C and 28°C. The ventilation can be regulated up to 4000 m³/h. This provides a pleasant flow of air throughout the interior. One of the many features making this bus attractive to a large public!

- Fresh air ■
- Recirculating air ■
- Heated air ■
- Heated fresh air ■

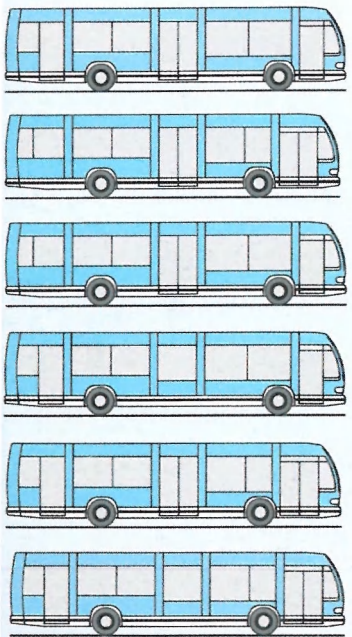


ALLIANCE INTERCITY: OPTIMUM DESIGN FOR INTER-URBAN TRANSPORT

More than ever before, public transport has to satisfy high expectations. Environmental requirements and standards are becoming increasingly stringent and new target groups are making quite considerable demands for comfortable travel. And then there are the requirements of operators in the field of price per kilometre and profitability. In these respects the Alliance Intercity is well on the way.

The attractive, modern styling, the aerodynamic design, the ergonomically designed individual seats which offer a lot of space, all contribute to the inviting character of this inter-urban bus.

An electronically controlled air suspension system gives a quiet, smooth ride on all kinds of road surface. Moreover, a major advantage of this air suspension system is that the entrance step height can be reduced to a minimum by the kneeling facility it provides.

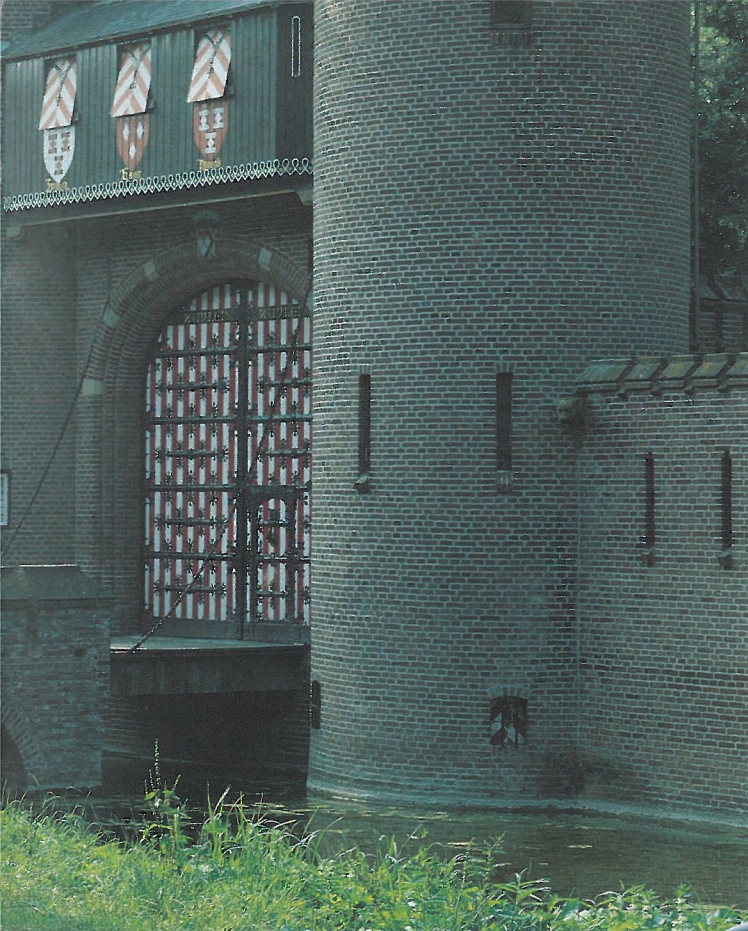


Variable door configurations suitable for every application



A classic design right from the drawing board stage

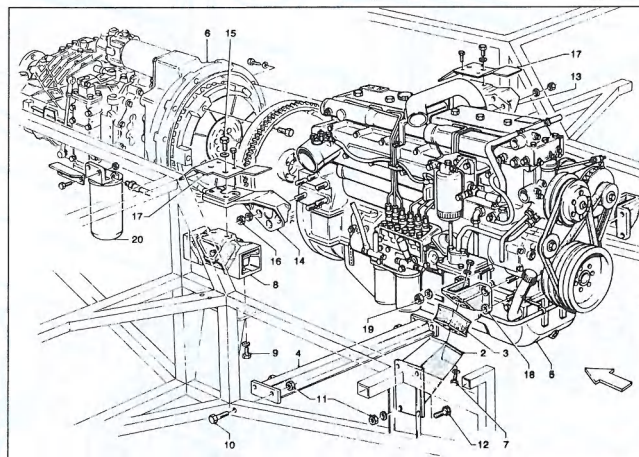




The wide doors make a big contribution to the ease of entry. There are sufficient alternative door versions available to meet the individual wishes of any operator. Den Oudsten has always been receptive to customers' wishes.

The fully encapsulated Euro-standard engine gives an extremely low noise level in the interior, while outside it is no noisier than the average motorcar. This feature, amongst others, makes the Alliance an extremely environment-friendly vehicle. Engine emissions are nowadays one of the points against which vehicle performance is measured.

The design of the Alliance is ahead of its time and easily complies with the regulations and specifications in almost all European countries. This bus already satisfies all the requirements for urban and inter-urban operation and can be economically adapted to the wishes of any operator. Focusing on the inter-urban operation of the future, the Alliance Intercity is proudly proclaimed as an optimum design for inter-urban transport.



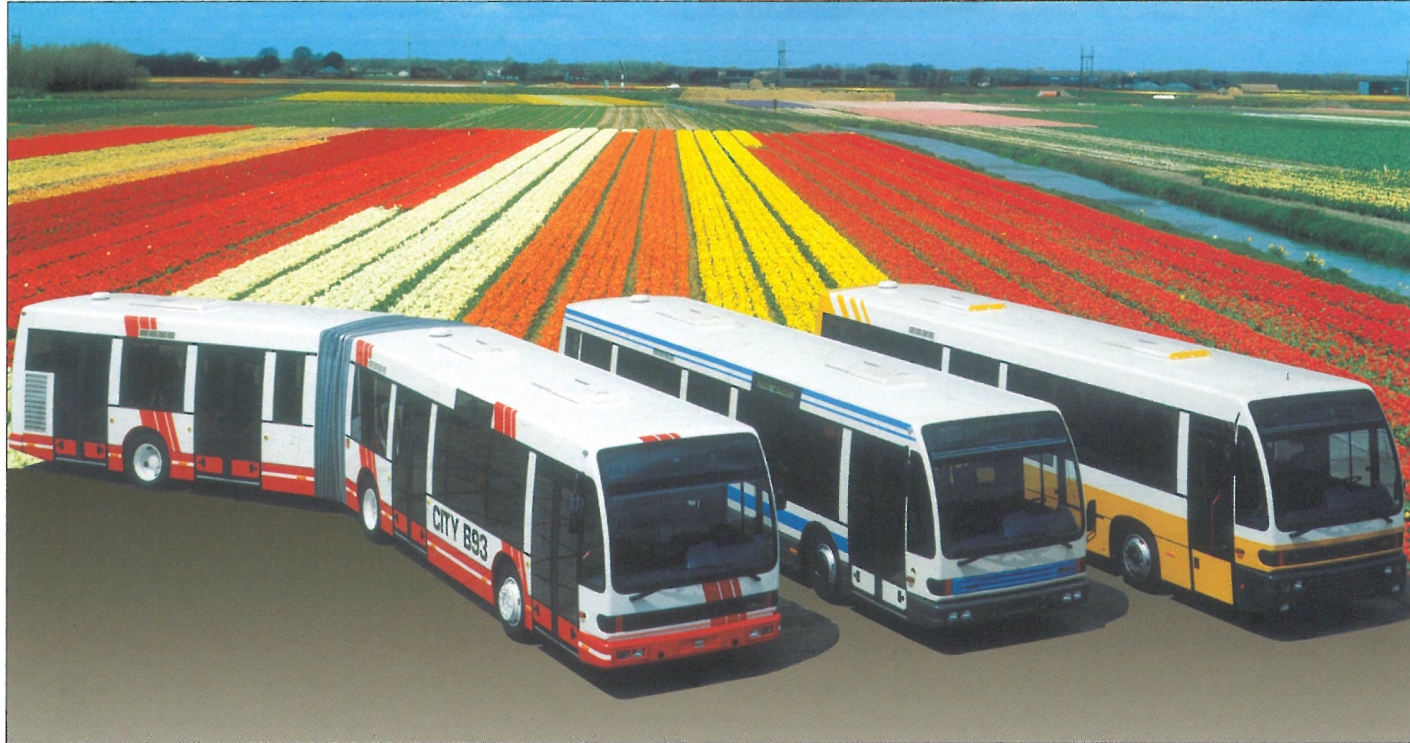
This applies to both the integral construction of the bus and its under-frame. It is the kind of progress that can be expected from Den Oudsten Buses.

The driving force of the Alliance

An ideal view for every driver



DEN OUDSTEN BUSSEN: MADE IN WOERDEN



New Flyer Industries Limited
600 Pandora Avenue West - Box 245, Transcona P.O.
Winnipeg, Manitoba - R2C 3T4 Canada
Telephone: *1-(0)204-2241251 - Fax: *1-(0)204-2240551



New Flyer of America (N.D.), Inc.
742 North 47th Street - Grand Forks, N.D. 58201 - U.S.A.
Telephone: *1-(0)701/772-2354 - Fax: *1-(0)701/772-1523

Den Oudsten Bussen B.V.
Utrechtsestraatweg 112 A
P.O. Box 26 - 3440 AA Woerden
The Netherlands
Telephone: +31 (0)348-412345
Fax: +31 (0)348-419242


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BUSSEN**