

Viceroy



Duple Annual 1971



PRIVATE

VAUXHALL MOTOR

YXE 844H

VAUXHALL

Duple Annual 1971

The Year of the Viceroy

Holding Company:
Duple Motor Bodies Ltd.
The Hyde, Hendon, NW9.

Duple Coachbuilders Ltd.
Vicarage Lane, Blackpool.
Telephone 0253-62251

Willowbrook Ltd.
Derby Road, Loughborough.
Telephone 05093-2652

Duple Auto Ice Ltd.
Central Way,
Walworth Industrial Estate,
Andover, Hants.
Telephone 0264-2303

In two wonderfully successful seasons on the road the Viceroy range of luxury coach bodywork has become firmly established as the outstanding passenger vehicle design of the decade.

Operators throughout Great Britain will therefore be delighted to know that, in addition to many valuable detail improvements, the Viceroy styling will be available for 1971 on a wider range of chassis than ever before. The version designed specially for the new Bedford Y chassis is shown opposite, and the complete Viceroy range described in this edition of the Duple Annual now includes coaches on Ford R 192 and R 226, Bedford VAL and Y, plus Leyland Leopard and AEC Reliance U/F engined chassis.

All these vehicles will be on display at the Commercial Vehicle Exhibition Earls Court, September 18-26, together with improved versions of the remarkably popular Vista and Vega coaches, and a selection from the celebrated Willowbrook range of buses sold so successfully all over the world.

We look forward to seeing all our friends in the Passenger Vehicle business on the Duple Group stands, 36 and 43. For the Duple group of companies, the year 1969/70 has been one of consolidation and steady advance, in spite of generally difficult conditions throughout UK industry.

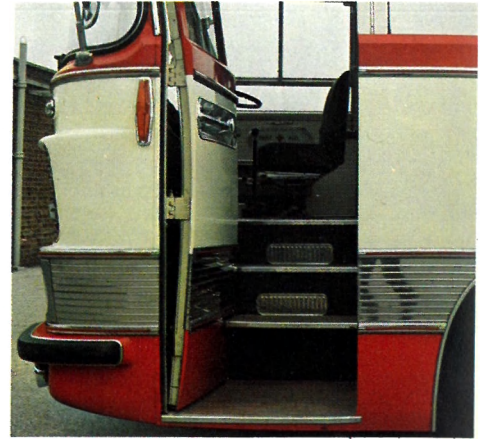
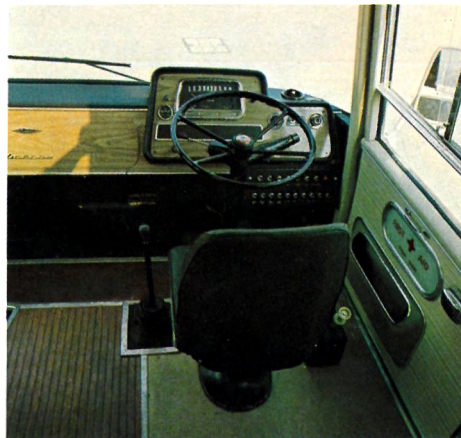
A notable development has been the addition of the Auto Ice company to the group, and Duple Auto Ice, as it is now named, brings the group into a specialised and rapidly developing section of the catering industry, with excellent prospects for future growth. A warm welcome is extended to this company and all its staff.

Viceroy Y

45 passenger luxury coachwork on Bedford Y chassis.

An exciting new version of the Viceroy body. on the technically brilliant – and surprisingly quiet – new Bedford Y chassis. The impressive front end gives the operator an extremely deep windscreen, full width radiator grille, elegantly housed headlamps and Q-I fog and pass lamps mounted just beneath the wrap-round bumper. On the near side, a well-designed locker as an optional extra gives ample luggage capacity without in any way disturbing the

sweeping Viceroy lines. As our small pictures show, a big advantage of this new amidship engine chassis is the very clear, open driver's compartment and the uncluttered entrance stepwell, all entrance doors in the Viceroy range are fitted with rubber safety edges to both hinge and shut pillars.





YXE 844H

Leyland

Viceroy 37

53 passenger luxury coachwork on Ford R 226 or Bedford VAL front engine, and on Leyland Leopard or AEC Reliance U/F engined chassis.

Undoubtedly the prestige passenger vehicle for the high roads of the 70s. Maximum elegance is provided on a variety of chassis to suit every operator. Heating, ventilating, flooring, fluorescent lighting, all make use of the very latest design ideas and the all foam-rubber seating is comfortable to a degree surpassing even the highest previous Duple standards. And the very generous basic specification includes many items, such as screen washers, map pockets etc., once thought of as luxury extras.





PRIVATE

Don Everall Travel Ltd.

AUK 606H

Don Everall Travel Ltd.

Victory 24

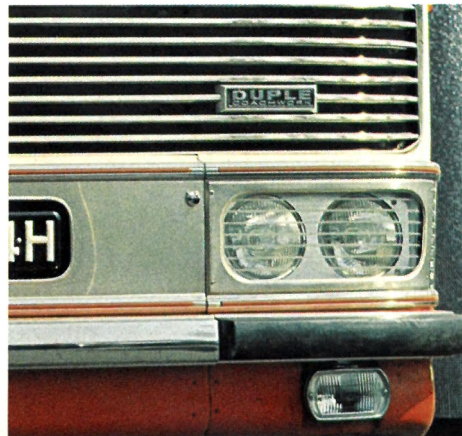
Viceroy 32

45 passenger luxury coachwork on Ford R 192 chassis.

This is the latest version of the famous 45-passenger Viceroy which has rightly been described as the backbone of the British coach operating industry. Handsome space-age styling, generous use of stainless steel, big luggage capacity, elegant G.R.P. rear-end lamp housing, all add up to the most attractive passenger vehicle on the roads of Europe. Drivers will particularly like the functionally arranged dash instrument binnacle,



and passengers will find a standard of interior comfort unheard of in recent years, with the latest designs in seating, lighting, heating and ventilating; and wide, high windows to give magnificent visibility at all angles.





PRIVATE

F O R D

Knightwood

PUR 491H

Vista 25

29 passenger luxury coachwork on Bedford VAS chassis.

Improvements to this ever-popular coachwork for 1971 include a roof-level destination indicator in Viceroy style, a handsome glass-panelled housing for the headlamps, and a full-width wrap-round bumper bar.

Inside, the driver's compartment is re-styled for maximum efficiency and safety, with the new instrument binnacle similar to that on the Viceroy 37, and the passengers' total comfort is assured by the latest all-foam-rubber seating and the most up-to-date heating, lighting and ventilating systems.





TOUR

JEFFS

Vento-EE

VRP 29H

DUPLÉ

Vega 31

41 passenger luxury coachwork on Bedford SB chassis.

The ideal medium-size luxury coach for the operator in the nineteen seventies. The standard of comfort is up to the full Viceroy standard, with generous seat spacing, wide windows and the biggest luggage locker ever found in a vehicle on this chassis. The 'code 180' rear springing brings this popular chassis up to the best modern standards of suspension for comfort and road-holding, and the handsome front-end styling is further improved

for 1971 by a roof-level destination indicator and the full-width wrap-around bumper bar.





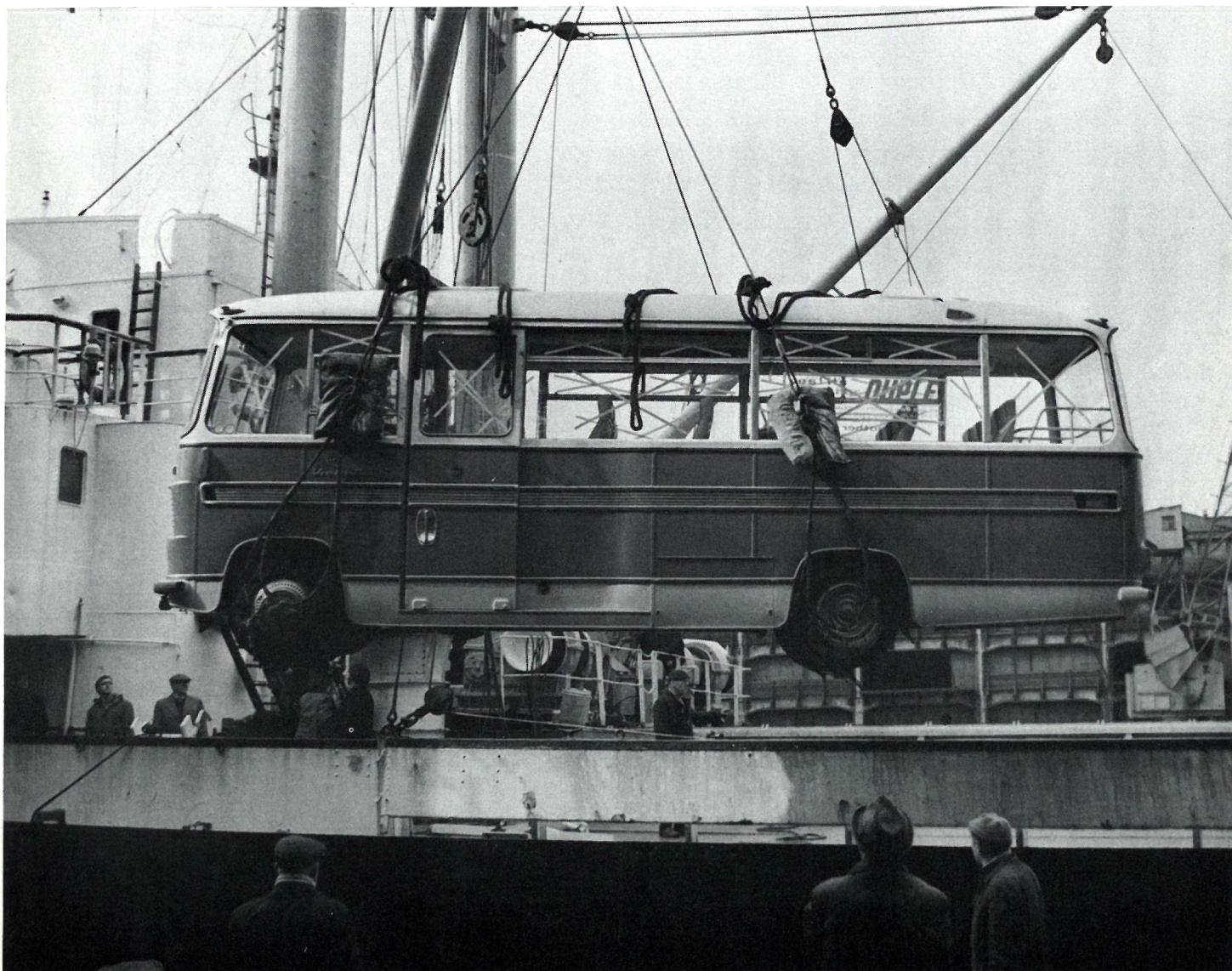
Lagos City Transport buy British



Surulere, Tinubu and Adelabu were just a few of the exotic names ordered for the destination indicators on this latest fleet of 48 front-entrance rear-exit buses built by Willowbrook at Loughborough to the order of Lagos

City Transport Services. They join the many hard-working fleets carrying on the tradition of Willowbrook reliability throughout West Africa. Chassis: Leyland Comet.

And so do the Bermudans



Another country that has come to rely over the years on British passenger vehicle craftsmanship is Bermuda, The Duple Vista luxury coaches on Bedford VAS chassis seen here embarking on a wet

day in Manchester will certainly expect to find bluer skies and summer weather in that 'Fair jewel of the Atlantic' where Nelson's fleets once harboured.

Willowbrook at work at Heathrow



Ten standee buses, on Ford R 192 chassis with '360 Turbo' engines, started service in May at London Airport to carry Airport Staff from the staff car park to their various destinations in the central area. The service is operated by Whytes of Edgware for the Airport authorities and involves each vehicle in over 1,200 miles a week of punishing stop-start driving in the $3\frac{1}{2}$ mile round trip. Each bus holds 24 passengers seated and another 29 standing.



Duple help NCR's Decimal Training



NCR, deeply involved in Decimalisation, have set up a training course at their Careers and Education Centre at Greenford, Middlesex. This new 29 seater Duple Vega coach will carry customer management from

hotels and airports to the Centre; and is seen here outside London's 'Inn on the Park' during a press conference on Decimalisation.

Fourth Comex gets under way

Under the patronage of His Royal Highness Prince Philip Duke of Edinburgh, KG, KT, the Comex 4 Commonwealth Expedition set out in July 1970 in a fleet of specially prepared Duple 'Vista' coaches en route for Singapore, via India, Pakistan, Ceylon and Malaysia. The object of this grand undertaking is to spread understanding and comradeship among young people all over the world, and to give young men and women from all walks of life the opportunity to travel halfway across the world and visit over 30 countries.

Our pictures show His Royal Highness being shown some of the finer points of the fleets 'Flag-ship' by Mr. G. A. H. Payze, Director, Duple Motor Bodies Ltd.



They're Changing the Guard at Buckingham Palace



And 24 children from the National Children's Home branch at Brackley, Northants., went down the Mall and through the famous gates in Royal style in this Duple Commander on Leyland Leopard chassis, proudly

operated by Jeffs Coaches of Helmdon. Her Majesty the Queen regularly invites parties from NCH homes to see the Changing of the Guard and visit the Royal Mews and State Coaches.

Metropolitan Police choose Duple again



London, home of the world's finest policemen, is a big place. The Metropolitan Police need reliable transport, fast, whether to a sporting event, a sudden emergency, or a World Premiere. The Duple-Willow-

brook Police Bus, on Bedford VAS chassis, illustrated, has done such noble service in 1969 that a further substantial fleet is now on order for delivery in late 1970.

Croesawir Ymwelwyr!



'A friendly welcome to Cardiff and South Wales from Silexine' is the English translation of the message on the side of this 'Happy Bus'. Scenes of Cardiff Castle, typical Welsh mountain landscapes, etc. are painted on the

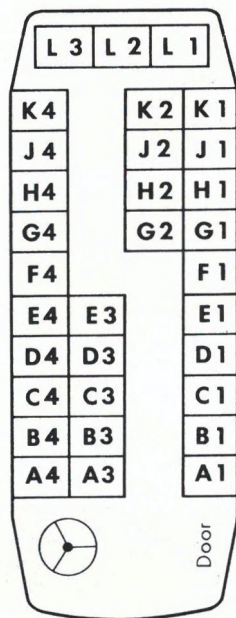
sides and front. The design was chosen by competition from students at Cardiff, Newport and Swansea colleges of art, as part of a most enterprising publicity exercise by Silexine Paints Ltd.

The 74 passenger Willowbrook 2-decker body is on Daimler Fleetline 33 ft chassis.

Special 32-seaters for Southdown

An unusual and highly effective 2 + 1 seating arrangement, developed by Southdown for luxury touring, is the most prominent feature of the new fleet of 32-passenger coaches supplied by Duple to Southdown Motor Services Ltd. Reclining type seats are fitted, and the Commander-style interior and exterior are to the highest standard. Chassis: Leyland Leopard.

At the handing-over ceremony, below, are (left to right) Mr. J. S. Lees of British Leyland, Mr. S. J. B. Skyrme, Chairman of Southdown Motor Services, Mr. G. R. White, Group Managing Director of Duple Coach-builders Ltd., and Mr. G. Duckworth, M.B.E., Southdown General Manager.



Willowbrook

Buses for the 1970s

Passenger vehicle operators throughout Great Britain and all over the world continue to order Willowbrook bodywork, in ever-increasing numbers.

Depending on local requirements, varying degrees of comfort are available, and on this page are illustrated three types of seating commonly ordered –

top, maximum durability, for town stage use; centre, a greater degree of comfort for longer stage service; and bottom, motorway express-coach seating approaching luxury coach standards of comfort.

For UK operation, the M.O.T. 25 % grant is of course a paramount factor, and Willowbrook offer a range of vehicles suitable for grant application.

Several examples are shown on the next few pages; but nearly all Willowbrook contracts are designed to special order and transport undertakings are invited to discuss their local needs with our technical experts.

Opposite: Front entrance, 45-passenger PAYE bus on Bedford chassis.







Above: Front-entrance 45-passenger PAYE bus on Ford R 192 chassis built for Highland Omnibuses Ltd. of Inverness.

Opposite: One of a fleet of front entrance, centre exit 43 seat service type bodies on AEC Swift chassis, supplied to Gt. Yarmouth Corporation.





PRIVATE

SCHOOL BUS

WLD 416G

EDUCATION AUTHORITY



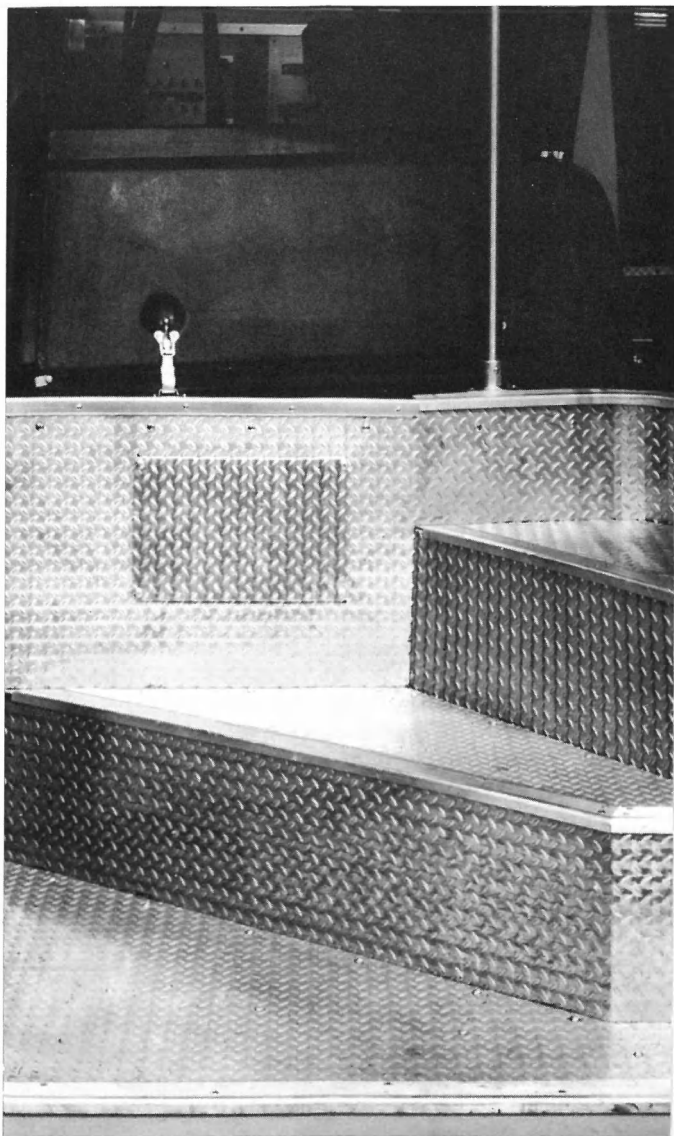
Opposite: The Inner London Education Authority has placed repeat orders for Willowbrook all-metal school buses on Bedford VAS chassis.

Above: 19-seat service coach type bodywork on the ever-popular Bedford J2 chassis. Another all-metal design for a truly all-purpose vehicle.



This remarkably attractive service coach, built to special order for Godfrey Abbott, is an impressive example of the versatility of the basic

Willowbrook all-metal body. The interior is up to full luxury coach standard in seating and decor. Chassis: Ford R 192.



Two versions of the Willowbrook entrance stepwell: left, for Ford R 192 and similar front-engined chassis; right, for under-floor engined chassis.

Duple's 'Ice Cap'

The Story of Duple Auto Ice

'The £2 million Duple Motor Bodies group has taken over Auto Ice, the firm which puts rocks in top people's scotch. Auto makes the familiar yoyo-shaped bits of ice which are used in the dining rooms of the Savoy, Ritz and House of Commons as well as by international airlines.'

'Duple boss,' Mr. John Darby, said today: 'Auto Ice had an exceptional sales record. This is a promising and logical development for us.'

So wrote the City Editor of the London Evening News in Jan. 1970 under the headline 'Duple's Ice Cap'. Why promising and why logical?

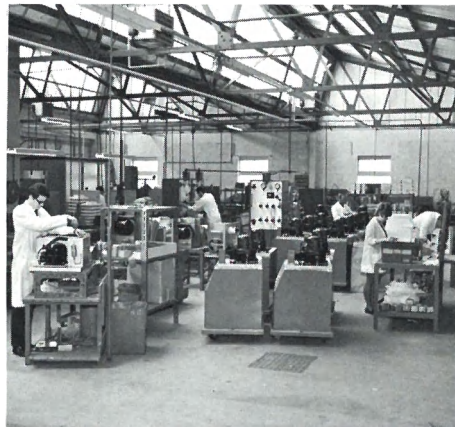
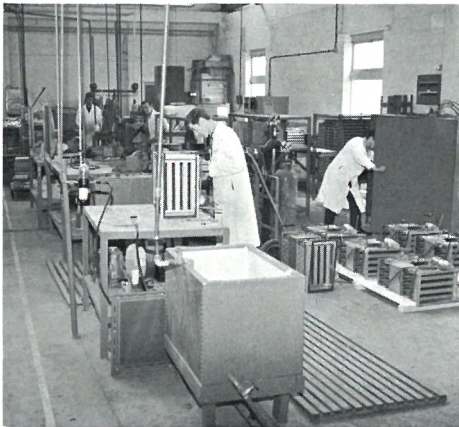
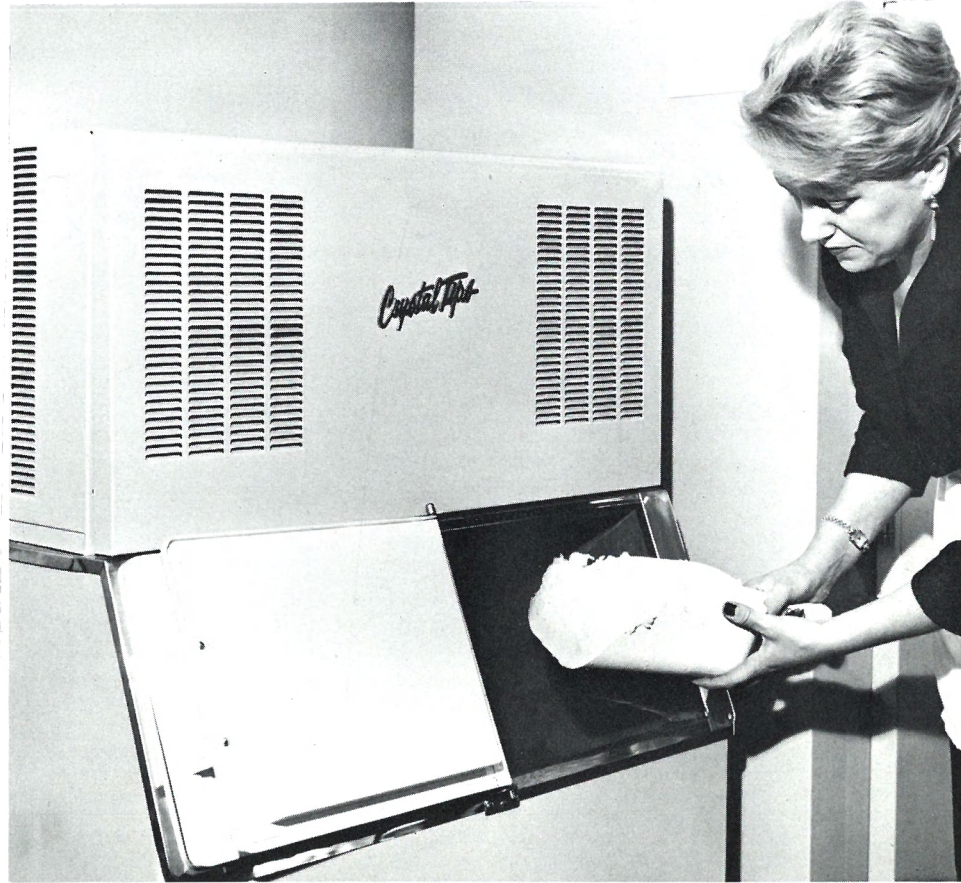


Promising: Every reader of our annual will know those familiar yoyo-shaped bits of ice, to be found in hotels, restaurants, bars, aircraft and railways, not only in Britain but throughout the world. People no longer suffer warm 'cold' drinks gladly – they expect them genuinely to be cold. It may fairly be said that the modern sophisticated taste in Britain is largely the result of the successful sales effort of the old Auto Ice company which transformed the British bar, with its compromise for lukewarm ale – neither piping hot and mulled on one hand, nor pleasantly cold on the other.



But there is much more promise than that. The level of exports, already high, is rising. Hospitals and research laboratories have a steadily increasing need for cube ice. Restaurants and food shops – perhaps especially supermarkets – appreciate the need for flake ice. One Duple Auto Ice range of machines produce flake ice, which effectively enhances the presentation and keeping quality of a wide variety of foods, as well as having laboratory and hospital applications.

Duple has no doubt whatsoever as to the 'promise'. The demand for perfectly clean cube and flake ice is



bound to increase in modern society. The need for the efficient, compact and inexpensive Crystal Tips range will increase with this demand.

Logical: Duple fulfills the three factors which, to some degree, the original firm lacked. These are production, aftersales and capital resources.

The Company has production facilities. Many of the components, until recently all bought under contract, will be produced in our own works. This represents an obvious saving.



After sales. To a great degree Duple's reputation has depended on this service. It has already been made quite clear to our Crystal Tips' customers that their existing reputation applies to their ice machines. Steps have been taken to ensure that their needs will be met, largely through an effective 24-hour field service.

And, of course, capital resources. Duple Auto Ice must be in a position to introduce new machines and new methods, to keep pace with the sales drive. Two examples can already be given: new and improved machines are being introduced. They will be available to customers in the summer of 1970.

Manufacture and distribution of cool drink dispensing equipment, which is operated in conjunction with the ice-making machines, is being started. This is considered to be a most promising field for expansion, both for soft drinks and for beer.

Since this is the first Annual after the diversification into catering equipment, some facts and figures may be given. Duple Auto Ice operate from modern factory/office premises in Andover. Mr. John Darby is the Chairman; Mr. Brian Stacey is Managing Director; Mr. Fred Hayward is Financial Director and Secretary and Mr. Stewart Staples is the Sales Director.

The Crystal Tips range:
Average production every

Cube:	24 hours:
B101	55 lbs.
B301	160 lbs.
B501	450 lbs.
Flake:	
A34	280 lbs.

The cube ice is characterised by being non-stick, crystal clear and free from impurities.

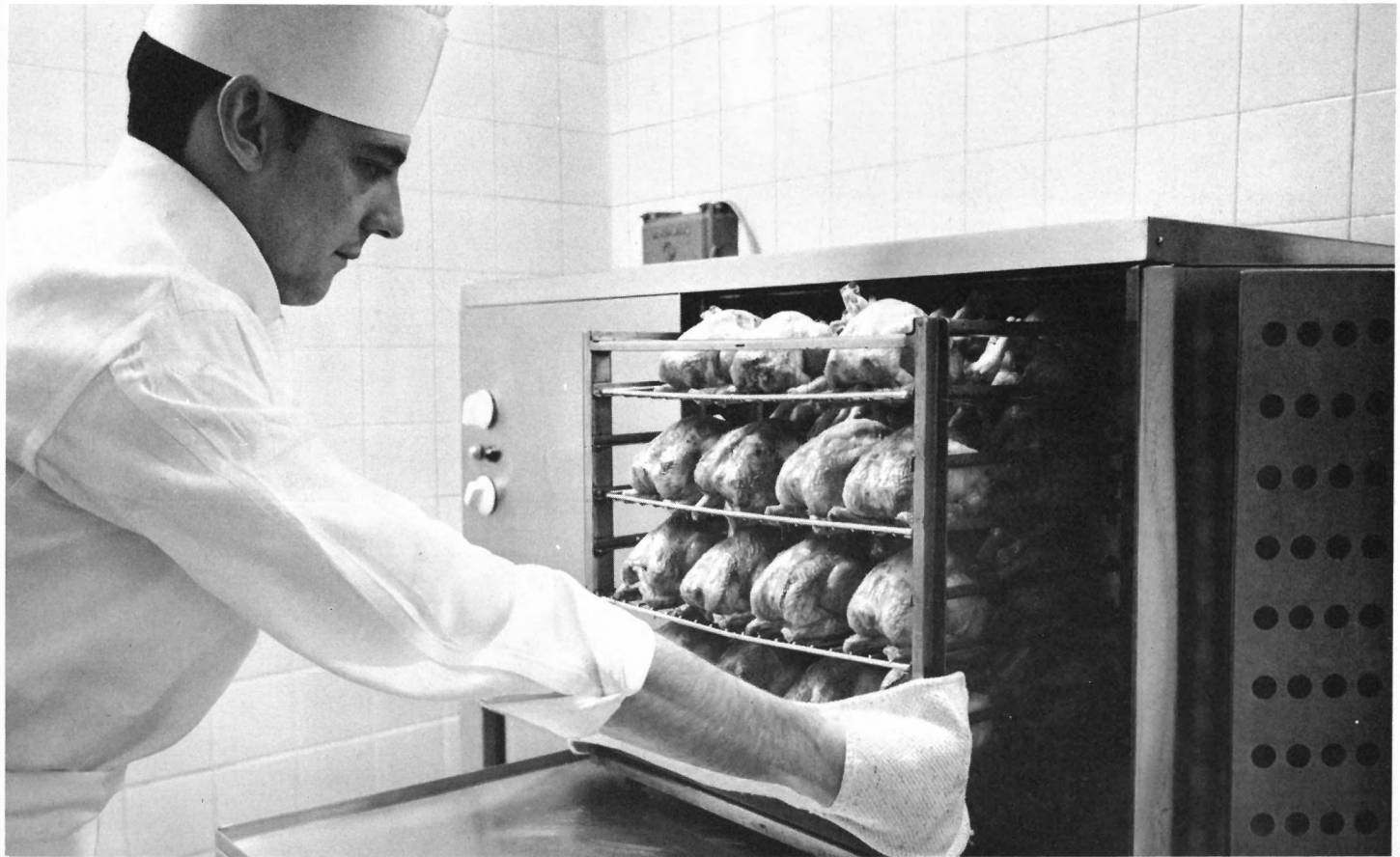
In addition Duple Auto Ice are agents for Juno Air Circulation ovens. The two models which have proved outstandingly popular with customers are the big 4933 suitable for canteens and larger restaurants; and the 4930 designed for smaller catering establishments and public houses. The attraction of these ovens is their ability quickly and effectively to heat large quantities of food in relation to their compact size.

Duple and Auto Ice became Duple Auto Ice as the result of a chance conversation. This led, two weeks later, to the future Chairman and Managing Director of the new

subsidiary flying to Minneapolis in the depths of central American winter.

The American owners of the Crystal Tips patent proved friendly; business-like and relieved that Duple could offer the additional resources that their original British partner had lacked. Certainly Duple were most impressed by the size and scope of the American enterprise, and by its very considerable research and development programme.

For Duple this first major diversification is an enjoyable challenge. The management has great faith in its success.



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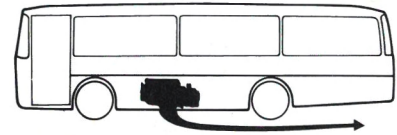
**Yeates of Loughborough.
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Bedford's new mid-engine YRQ

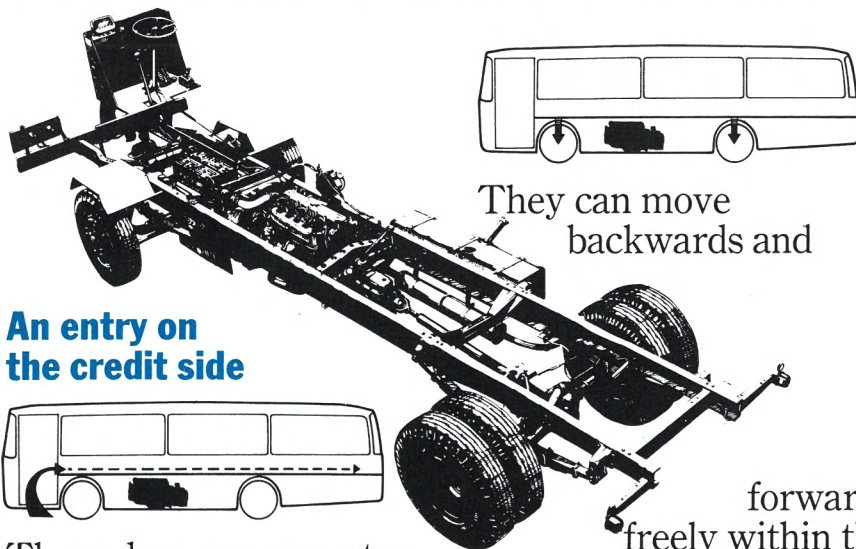


Sound sense

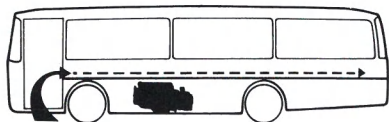


If the Bedford VAM went as far as possible to please the passenger, climb onto the YRQ bandwagon and see how much further *this* one goes! The radical new mid-chassis engine position keeps the noise element in its place — out of the saloon and completely below floor level. Add to this, stouter cylinder block webs, a re-designed crank case, a re-designed and quieter fan and an improved silencer — and you'll realise why things have gone quiet all of a sudden. (Even though the thoroughbred '70' diesel now puts more power at your disposal!) That's the new YRQ for you . . .

wins the noise battle foot down.



An entry on the credit side



These days, no-one rates driver comfort any lower than passenger comfort — and that's as it should be. So the driver has the benefit of the easy-access door coupled with a clear floor all round him — no engine to clamber round and controls ideally placed as a result.

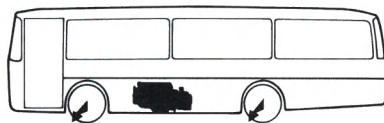
Taking it easy

Passengers are no less pampered. Their ins and outs are no trouble at all.

They can move backwards and

forwards freely within the vehicle. Better weight distribution gives them a smoother ride. Better insulation and subtle improvements to engine and transmission keep things quiet for them, too.

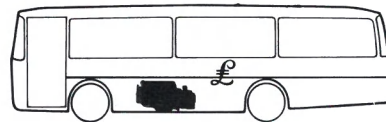
Playing safe — and braking even



652 square inches of brake surface — that's 51 sq. ins. larger even than

the VAM. Bedford play safe in a really big way. With a dual air hydraulic system to double up on the safety. An entirely new emergency parking brake is yet another safety factor, whilst double-acting hydraulic shock absorbers make the YRQ exceptionally stable at all speeds.

Service with a smile



Accessibility is just another advantage of the mid-chassis engine, with routine maintenance simply carried out from below and above. The maintenance programme is basically the same as for the VAM — so there's little to be learnt anew.

Bedford

The new mid-engine YRQ. Comes loaded — goes quietly



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Stage/coach.

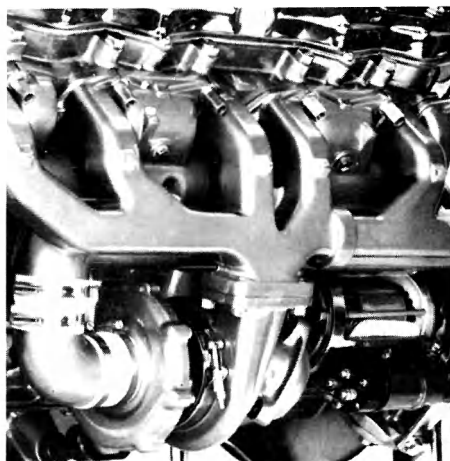
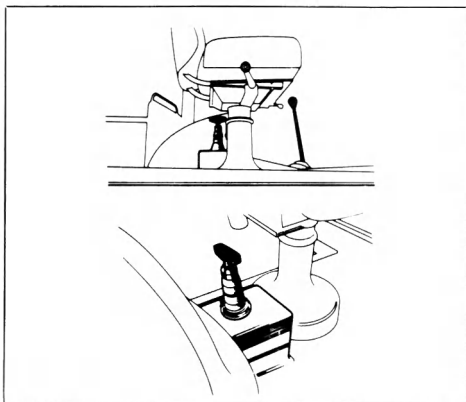
Since the Ford R Series Turbo-charged chassis were introduced in 1968, their story has been successful all the way.

SUCCESS AS A COACH ...

The big-hearted Turbo 360 engine has been widely acknowledged as the gentle giant delivering everything that's asked of it smoothly, quietly and completely without any fuss.

... SUCCESS AS A STAGE-BUS

News of R Series value and total reliability has spread wide; and the National Bus Company were amongst the first to recognise R Series' potential as a lowcost, reliable stage-bus on one-man operation services.

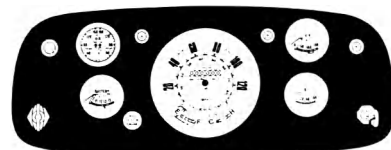


AND MORE SUCCESS TO COME

For 1971 models, Turbo 360, power-steering and twin alternators are also standard on both the R 192 and R 226 to give them a top-of-the-line specification with no 'hidden extras.'

And we have made some improvements.

Like additional instrumentation to keep the driver well up with what's happening.



A new air-operated single-pull handbrake.

A relocated gearshift for greater ease of operation. Improvements to make servicing easier and faster.

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We take a load off his mind.

Behind him, your driver has got around 45 people trusting in his judgement. That's a load and a half to have on his mind. At Smiths Industries we know just how to make life safer and easier for everybody.

To keep him feeling human our heating and ventilating equipment is now a standard fitting in most coaches and buses. In coaches we supply jet ventilation to keep the customers happy. To help him drive more surely our instruments are precision instruments; they feed him all the information he needs throughout the journey. They are standard on most vehicles too.

And to keep him and the customers happy we make passengers address equipment and Radiomobile radios for coaches. We've been in business for 65 years and that's 65 years working hard for your driver, passengers and operators.

The result? He's confident we're doing our job properly and he does his job that much better.

 SMITHS INDUSTRIES LIMITED



FOR YOUR NEW COACH OR BUS ON FORD CHASSIS



COME TO THE NORTHERN COACH CENTRE

S & N MOTORS LTD

Ford Direct Dealers

Colston Road
Bishopbriggs
Glasgow

Phone 041-772 6407/8/9

Liverpool Road
Walmer Bridge
Preston

Phone 077-45 3255



Triplex Safety Glass. The only thing that should ever come between the sightseers and the sights.

If you take the scenic route in a Duple coach, you see the scenery through an expanse of Triplex Safety Glass. Duple fit Triplex as standard in their complete range.

Triplex Safety Glass Co.
Ltd., 1 Albemarle Street,
London, W.1.

Triplex
SAFETY GLASS



Coaches are our business.

Luton Commercial Motors are the Ford PSV Specialist Main Dealers for the South. We supply all new Ford R series models and also specialise in Transit PSV conversions. We can offer expert advice, good exchange prices, quick delivery and always have a stock of top condition used coaches.

We have large stocks of Ford PSV parts and our stores counter is open until 1 a.m. on weekdays. Our service facilities are very comprehensive too. We offer fast efficient specialist servicing, repairs, fuel injection service and body repairs. Also a 24-hour recovery service 7 days a week.

Luton Commercial Motors Ltd.

SALES

The Square, Dunstable, Beds. Dunstable 64381.

SERVICE AND PARTS

Grovebury Road, Leighton Buzzard. Leighton Buzzard 4151.

24-HOUR RECOVERY

Day: Leighton Buzzard 4151. Night: Dunstable 64381.



LCM

LUTON COMMERCIAL MOTORS LIMITED

Pyrene protects against fire

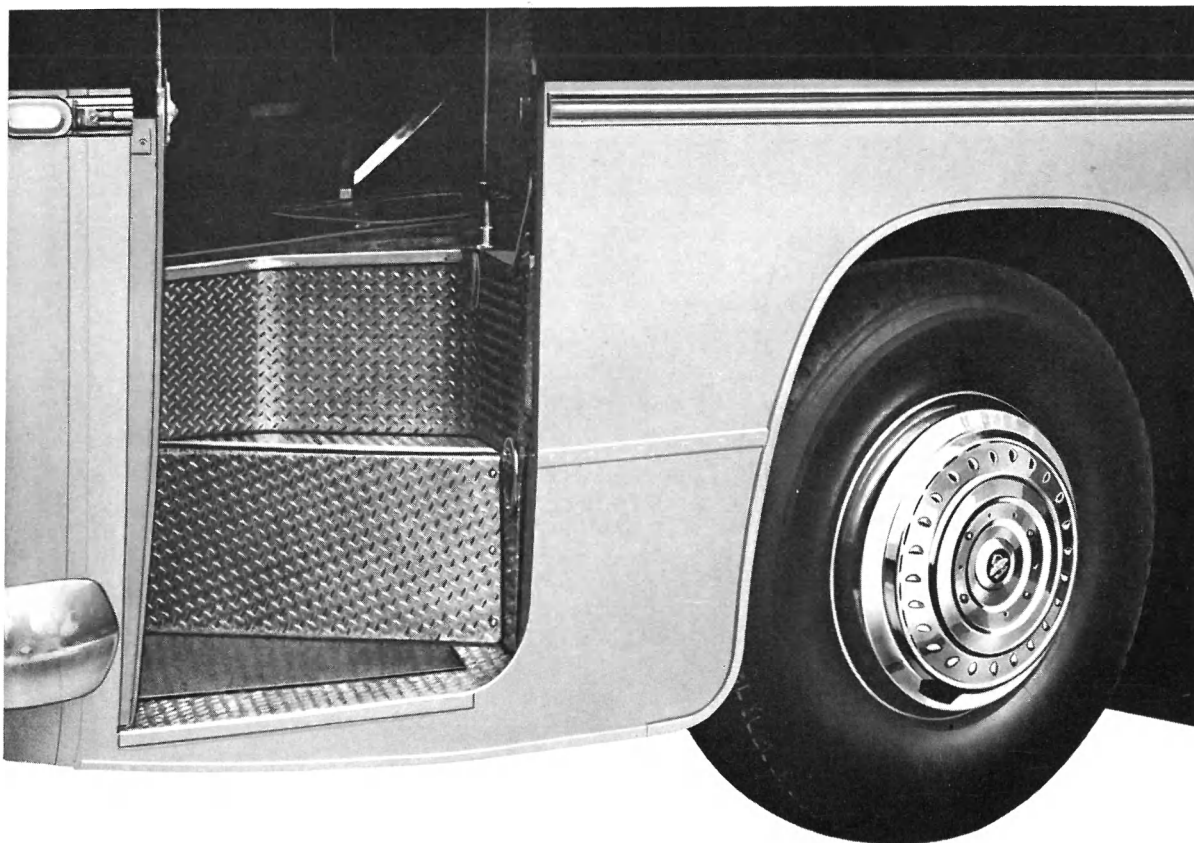
with the new PA-BCF stored pressure extinguisher, successor to the famous pump type Pyrene extinguishers protecting commercial and public service vehicles. It is charged with 3lbs of BCF ; the new vaporizing liquid that's fast, effective, non-damaging and non-conductive. It can be operated with one hand and the discharge is controllable. It is so easy to make the change over – the new bracket fits by the same five screwholes. Approved by the Fire Offices' Committee.



**Pyrene
protects**

THE PYRENE COMPANY LIMITED
Information Office, Pyrene House, Sunbury-on-Thames, Middx.

the world's greatest range of fire safety equipment



Trim that stays that way

Duple coach wheel trim is made in aluminium—British Aluminium. Because aluminium is light and strong. Rust free and flake free. Needs practically no maintenance, Yet stays bright. Stays trim.

BACO ALUMINIUM
REGD.

For full details contact:

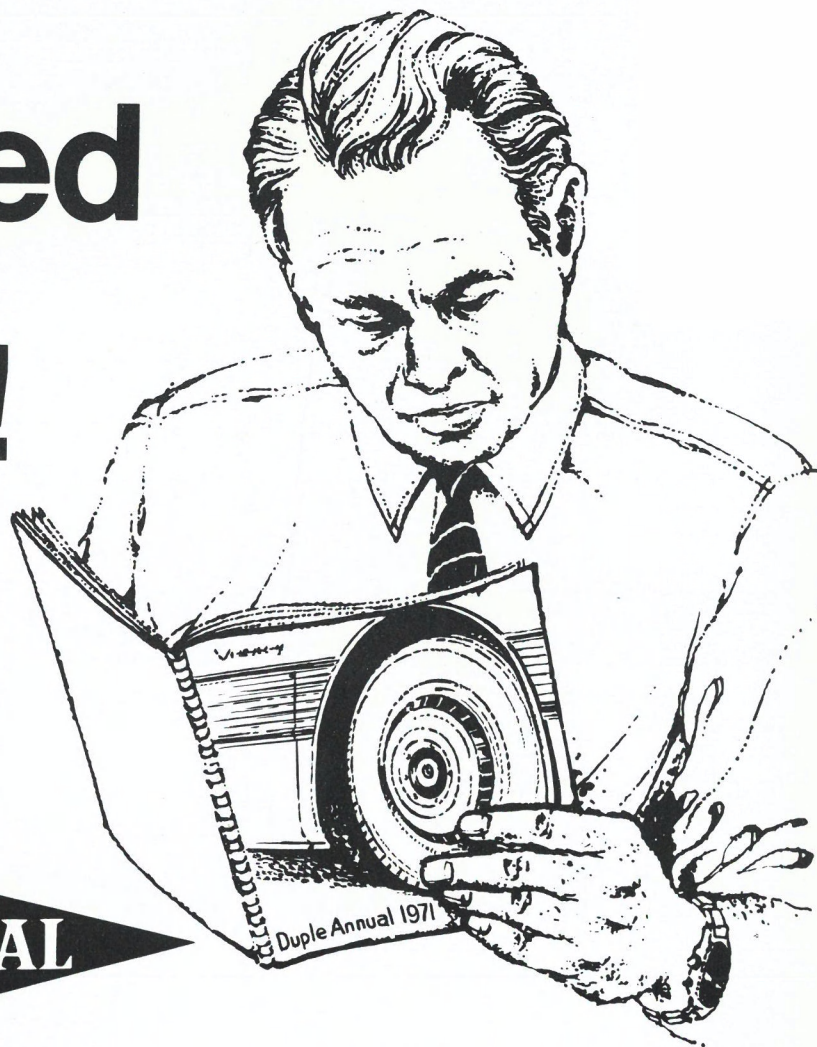
The British Aluminium Co Ltd
Norfolk House, St. James's Square, London, SW1. 01-839-8888

Now all you need is the money!

We specialise in financing the purchase of coaches and other vehicles.

So, if you have your eye on a Duple or two, give us a ring.

Our branches are anxious to help you.



NORTH CENTRAL

NORTH CENTRAL FINANCE LTD

A member of the National Westminster Bank Group

120 Moorgate, Rotherham. Tel: 0709-71144

153 Preston Road, Brighton. Tel: 0273-507161 21 New Dover Road, Canterbury. Tel: 0227-66001

Cyprus Chambers, Regent's Park Road, London N.3. Tel: 01-346 2633

and branches throughout the country

FORMICA* laminate -two more reasons why.

FORMICA laminate has always been a natural for interiors.

Here are two more reasons to add to your list:

Special designs can be easily incorporated in
FORMICA decorative laminate.

A new textured laminate with a raised
sculptured finish can be used for seat backs,
walls and ceilings. The design could
match the seat fabric if you like.

There's a FORMICA decorative laminate for
practically every surface. If there isn't drop us a line.
We'll make one.



* FORMICA is a registered trade mark. Formica Limited 84 Regent Street London W1 Telephone: 01-734 8020 (A De La Rue Company)

RELAX!
 HERE'S THE NEW
RECLINING COACH SEAT
for maximum

Individual passenger comfort



THE BSF. 1353 LIGHTWEIGHT
 RECLINING COACH SEAT.
 With Exclusive Instant Adjustment.

Trouble free action *literally* *finger tip* control.
 Total weight (subject to style of trimming)
 approximately 60 lbs.

Pedestals finished in durable stove enamel having
 longitudinal adjustment. Optional extras include:
 ● Foot Rests ● Ash Trays ● Glove Nets.

Further details available from the Manufacturers.

Deans

SEATS FOR
 PASSENGER
 TRANSPORT

DEANS & LIGHTALLOYS LTD

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FIRTHS FABRICS

**SUPPLIERS OF THE FINEST
QUALITY MOQUETTE
TO THE COACH INDUSTRY**

**FIRTH FURNISHINGS LTD,
FLUSH MILLS,
HECKMONDWIKE, YORKSHIRE**

If it's . . .

RAWLPLUG PRODUCTS
WIRE NAILS • SLATE NAILS
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GKN AEROTIGHT NUTS
SELF TAPPING SCREWS
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STEEL HOOPS
ADHESIVES
BOLTS,NUTS
AND WASHERS
ROOFING FELTS
HINGES, LOCKS
LATCHES
ELECTRIC
CABLES, LAMPS
AND FITTINGS
SYLGLAS

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(ESTABLISHED 1826) TEL: 061 - 236 4131 (5 LINES) GRAMS: SCREWS MANCHESTER

All alternators generate heat. CAV alternators alone cope with it effectively. It's a matter of design and construction. Cool running means long life and high output at all speeds. The CAV alternator range offers enclosed cooling fans, and protection from dirt and water under all operating conditions. Ample heat sinks, diodes well protected by potting and sealing, and double-impregnated stator windings

are other features that make CAV alternators unique. Together they guarantee cool running and the highest degree of reliability, under any load. Don't burn your fingers – always specify CAV.

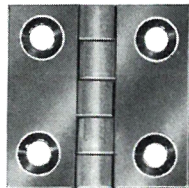


Give 'em hell...
CAV alternators can take it
 CAV LONDON W3

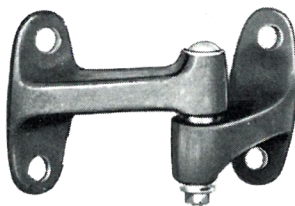
Watch out!

You'll burn your fingers





**HINGES!
RAIL BRACKETS!
HANDLES!**



THESE FORM A SMALL PART OF OUR RANGE
OF COACH FITTINGS.
WHY NOT WRITE OR PHONE FOR FURTHER DETAILS?

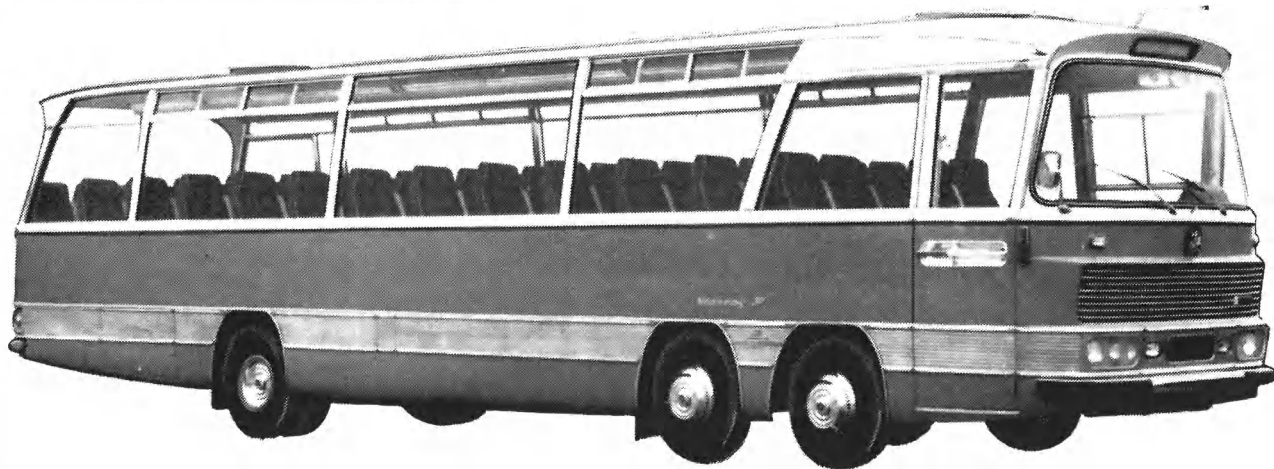
JAMES COLLINS (BIRMINGHAM) LTD

SALFORD STREET LONG ACRE BIRMINGHAM 6

TEL: 021-327 2271 (4 LINES)

TELEGRAMS: CUMBERLAND • BIRMINGHAM

How Fibreglass took the coach into a new era



A Fibreglass Reinforced Plastics body doesn't rust. Or rattle. Or dent.

Repairs are quickly and easily carried out.

And general maintenance is minimal.

It's light, strong. And easily moulded.

In short, Fibreglass Reinforced Plastics marked an entirely new era of practical economy.

That's why it was specified for

the new 'Viceroy'.

That's why it is essential to designers and manufacturers trying to produce something better, something simpler than ever before.

any questions?

don't hesitate, do get in touch
Fibreglass Limited,
Reinforcements Division
Bidston, Birkenhead, L41 7ED
Tel: 051-652 2743.

**Fibreglass
Limited**



a member of the PILKINGTON group

The easy-going clock.

It's not hard to say what makes our clock so easy going. It's a simple battery operation. A U.2 battery operation.

(This way your drivers don't have to get all wound up about winding it up.)

Furthermore it's a leakproof operation.

Its lasting proof is that it will last for well on a year without troubling you for a minute.

The wiring's no trouble, either. No wiring.

As to the question of its being shockproof.

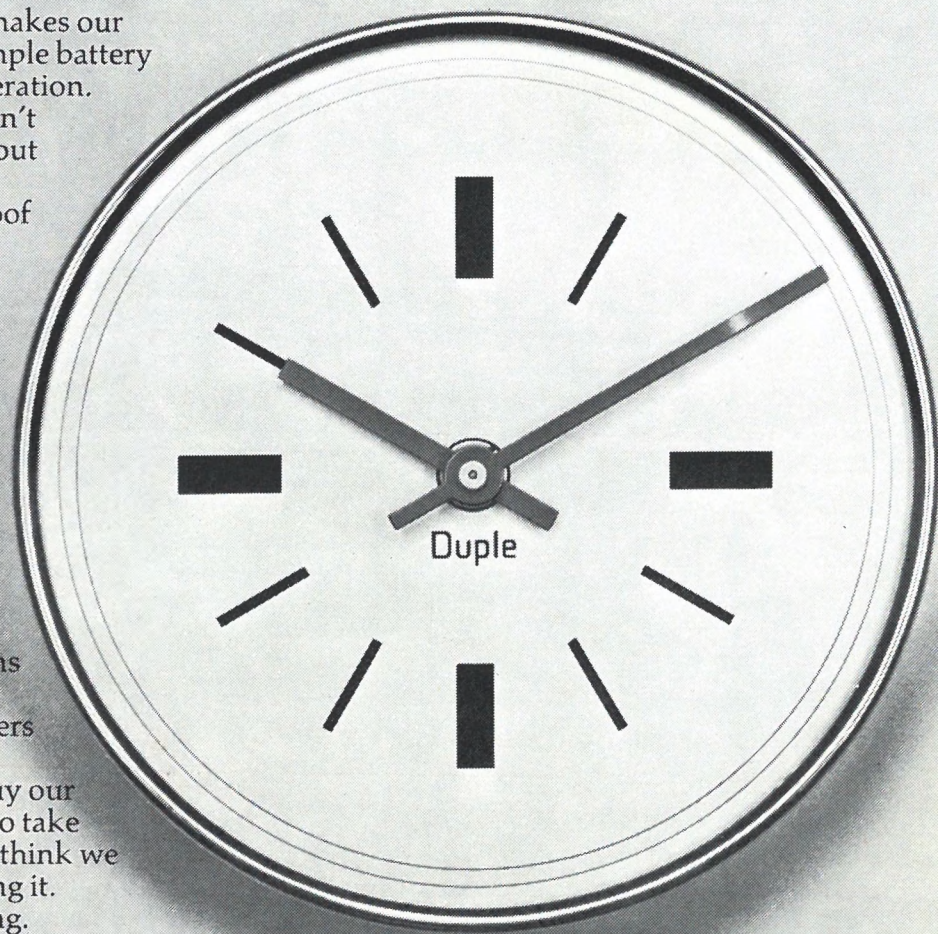
It goes without question.

And on the face of things it's pretty good looking. The black batons conduct themselves very well. At arms length. Our hands are easily read. Whether your passengers take a front or a back seat.

Whether you decide to buy our Duple or not we'd like you to take one on a trial run. But don't think we want to drive you into buying it.

Just to remember one thing.

You go along with us. We go along with you.



**Wooden hoop sticks,
wheel arches,
bus wings,
shafts, van poles,
rims, hubs,
stocks, felloes,
beds, spokes,
wheels, dash boards.**

Items from our catalogue 1925.

We no longer supply these items from stock.
We still are however foremost in the supply of
hardwoods to the coach and bodybuilding trade.

Our stock covers a wealth of selected long
lengths in imported and home grown timbers
carefully seasoned.

Fully equipped modern sawmill
and yard.

Why not try us?

**Remember
Hopton's hardwoods
for coachbuilding**

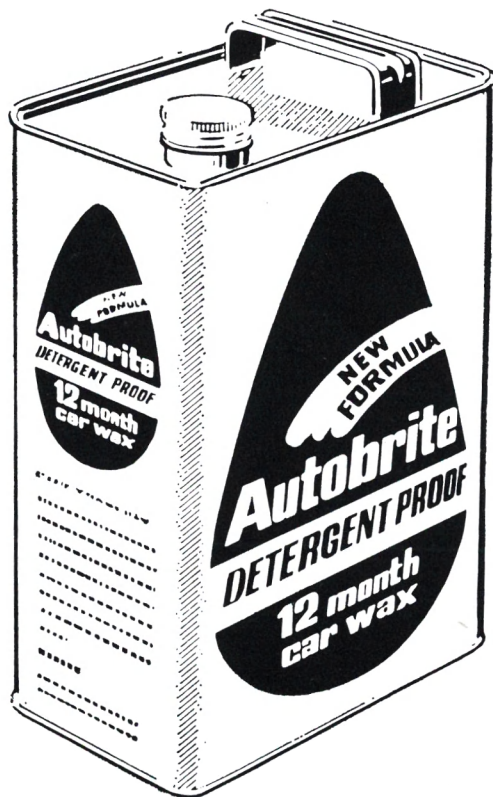
As supplied to the Duple Group

George Hopton & Company Ltd
Packet Boat Lane
Cowley Peachey
Uxbridge, Middlesex
Tel. West Drayton 2631



The most beautiful body in the world deserves two lovely shiners!

*(As used exclusively by Duple at Brighton
and Blackpool coach rallies)*



Autobrite, the champion detergent-proof car polish gives a shine that lasts wash after wash.

Trade price

75/- gal. can

Autobrite, the champion high speed, hard gloss, silicone wax car polish.

Trade price

67/6 gal. can

Both are so fast that they cut labour costs. Can be sprayed or hand applied.

Cut maintenance by prolonging paint and chrome life.



Manufactured by

E. R. HOWARD LTD

Howard House, Ipswich, Suffolk

Knowles Foundry Ltd

**have pleasure
in supplying the Duple Group
with Polished Aluminium
Seat Pedestal Brackets,
Parcel Rack Brackets,
Drivers Steps,
Lamp Brackets,
Name plates, Monograms
and other requisites.**

John Harper Street, Willenhall.

Telephone Willenhall 65134/5

**On Admiralty, Ministry of Supply
and Post Office Lists**



TITANINE

TOUGH DURABLE AND HANDSOME

TRANSPORT FINISHES

Titanine Finishes are used
on Duple's smart new coaches.
Famous manufacturers like
Duple provide testimony to
the quality and durability
of Titanine Finishes.

Titanine Ltd
Colindale London NW9
Tel : Colindale 8123 (6 lines)



AIRTRED

REGD.



Vega Coach by kind permission of Duple.

SPONGE BACKED RUBBER FLOORING

for

PASSENGER COMFORT UNDER FOOT

THE BRITISH MADE

SPONGE BACKED RUBBER FLOORING

for

GANGWAY SILENCE and hard wear

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THE ST. ALBANS RUBBER COMPANY LTD

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ST. ALBANS

HERTS.

Telephone 51075-6-7
A Lindustries COMPANY



*Photograph by kind permission of Duple Motor Bodies Ltd.
illustrating joint application of Glasticon Gun Mastic.*

the KELSEAL touch

The touch that puts the seal on Duple motor bodies. Duple have for many years sealed their coach bodies with KELSEAL Glasticon Gun Mastics and Putty. KELSEAL provides a complete range of joint sealing compounds for all industries. The KELSEAL Technical Advisory Service is available to all, in any industry, who have a joint to be sealed.

KELSEAL Ltd., Vogue House, Hanover Square,
London W1R 0BJ Tel: 01-493 1411

KELSEAL



High quality aluminium extrusions
from the INDALEX factories
meet DUPLE'S requirements of
engineering precision and impeccable finish.

Sections can be supplied in mill, pre-anodised or acrylic painted finish.

INDALEX LTD KINGS DITCH LANE CHELTENHAM (0242/21641)

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Note

Particulars of all coaches, buses and other Duple products described in this Annual are provided as a general guide only and are not to form part of any contract.

Full specifications for Duple products can be obtained from recognised PSV dealers or from Duple Motor Bodies Ltd.

V.W. GROUP OF COMPANIES

PROTOTYPE
PRECISION ENGINEERS
SHEET METAL
PRESSWORK

WELDING IN
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ALUMINIUM
AND
ALL OTHER METALS

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Motor and Electronic Industries

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Duple Annual 1971

Published by Duple Motor Bodies Ltd.

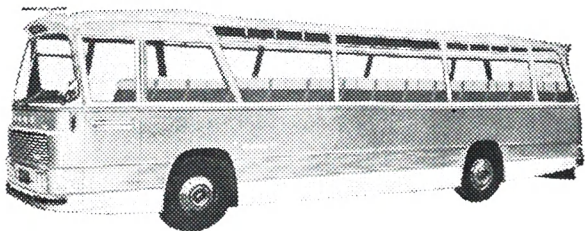
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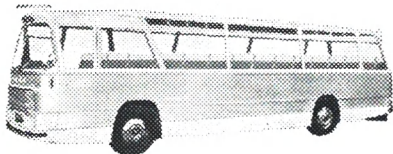
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Duple 1971

Viceroy 37 (Ford) V1f3



Viceroy 37 (Ford) V1f2



Vega 31 Vg2



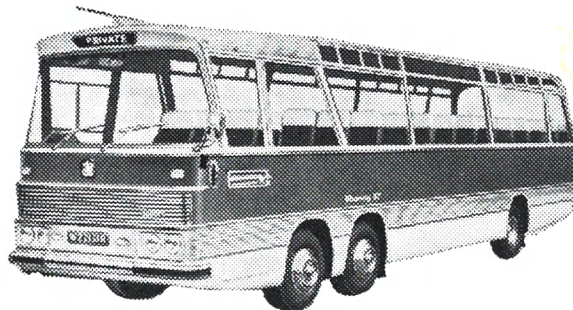
Vega 31 Vg3



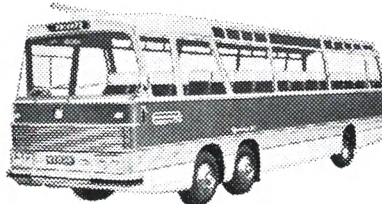
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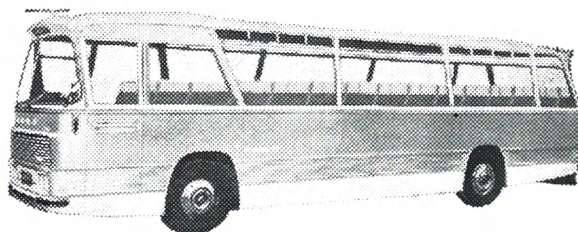
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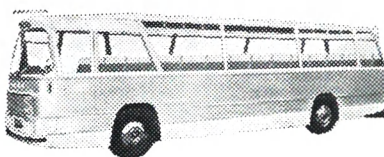
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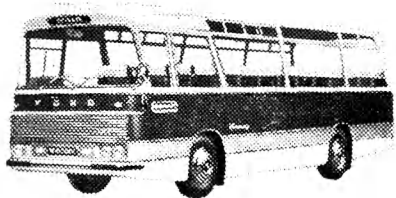
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Viceroy 32 (Bedford) Vb3



Viceroy 32 (Ford) Vf2



Viceroy 32 (Bedford) Vb2



Vista 25 Va3



Compact Cp3



Vista 25 Va2



Compact Cp2





Duple

the finest name in quality coachwork

SERVICE DEPARTMENT - MOBILE UNIT

Custom



You are never far from Duple Service

Our three main Service depots at Hendon, Loughborough and Blackpool all offer round-the-clock service, plus fully equipped mobile service vans.

In addition, our list of 24 approved Repairers and Screen Stockists provide top-quality local service throughout UK.

Duple Coachbuilders Ltd., The Hyde, Hendon, London N.W.9
01-205 6412

Willowbrook Ltd., Derby Road, Loughborough. 05093-2652.
Duple Coachbuilders Ltd., Vicarage Lane, Blackpool.
Day: 0253-62253. Emergency: 0253-43280.

Duple Screen Stockists

- *1 Don Everall Ltd., Bilston Road, Monmore Green, Wolverhampton. Wolverhampton 27772 up to 6 p.m. 22293 after 6 p.m.
 - *2 E. J. Baker Motors Ltd., High Street, Bordon, Hants. Bordon 2961 (after hours 2386 or 2962).
 - 3 York Brothers Ltd., Cogenhoe, Northampton. Cogenhoe 210.
 - *4 Locomotors Ltd., Barlows Lane, Andover, Hants. Andover 3766.
 - 5 Salopia Saloon Coaches, Green End, Whitchurch, Salop. Whitchurch 2361.
 - 6 Wessex Coaches Limited, 73 Whiteladies Road, Bristol 8. Bristol 34367. Bristol 34001.
 - 7 Vincent Greenhous (Hereford) Ltd., Lyde Motor Works, Hereford. Hereford 6246.
 - *8 Norwich Coachworks, Burton Road, Norwich, Norfolk. Norwich 49221. Norwich 49222.
 - *9 Milburn Motors Ltd., 75 Hawthorne Street, Glasgow N.2. Glasgow POS 8515.
 - 10 The S.M.T. Sales and Service Co. Ltd., 177-205 Finnieston Street, Glasgow. Douglas 2940.
 - 11 J. Clark and Eaton (Hants) Ltd., Portsmouth Glass Works, Limberline Road, Hilsea Industrial Estate, Portsmouth, Hants. Portsmouth 64455.
 - *12 Edmund Metal Works Limited, Sutton Road, Plymouth. Plymouth 62181. Plymouth 66322.
 - 13 James Calver Limited, Seagull Garage, Queens Road, Great Yarmouth, Norfolk. Great Yarmouth 2841.
 - *14 Wilks and Mead Ltd. (Wallace Arnold Group), Hunslet Road, Leeds 10. Leeds 34853. Night Leeds 647875, 675063. Garforth 2886.
 - *15 J. C. Bennett (Coachbuilders) Ltd., 240 Petershill Road, Springburn, Glasgow. Springburn 6044.
 - *16 H. Raine, Tower Garage, Spennymoor, Co. Durham. Spennymoor 3394. Spennymoor 3388.
 - *17 Bryn Demery Limited, Beaufort Garage, Beaufort Road, Morriston, Swansea. Swansea 71978. Swansea 71126. (After hours) Swansea 24780.
 - 18 J. Clark and Eaton Ltd. 6A, Kemp Road, Winton, Bournemouth. Bournemouth 56601.
 - *19 Smiths-Appleyard Ltd., Eastern Avenue, Team Valley Trading Estate, Gateshead-on-Tyne. Lowfell 877261. Night Whickham 881989.
 - 20 J. Clark and Eaton Ltd., Eastbourne Glass Works, Moy Avenue, Eastbourne. Eastbourne 30281. Ansaphone service.
 - *21 Smiths Luxury Coaches (Reading) Ltd., The Garage, Rose Kiln Lane, Reading, Berks. Reading 81854.
 - 22 Oldham Motor Body Builders Limited, Victoria Works, Oldham Common, Near Bristol. Bitton 2132.
 - 23 Booker Motor Bodies Ltd., Brunel Road, Newton Abbot, Devon. Newton Abbot 3757-8-9.
 - 24 North Derbyshire Coaches and Body Co., Bingswood Estate, Whaley Bridge, Derbyshire. New Mills 2079.
- * Authorised Repairers.

